



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

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D3016-13
Job Sheet 182045



Part No: D3016-13

Job Qty: 16 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/16/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP B 03.05.09 Reformat KJ/RF IPP Rev:C Now On Waterjet 07-10-23 JLM Verified BY: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		de 18/08/18
100	Waterjet	16 pcs	8/31/18	8/31/18	0.00	0.99	Waterjet1		de 18/08/18
120	QC	16 pcs	8/31/18	8/31/18	0.00	0.00	QC8		AUG 17 2018
130	Brake NC	16 pcs	8/31/18	8/31/18	0.02	0.81	Brake NC 1		SEP 11 2018
140	QC	16 pcs	8/31/18	8/31/18	0.00	0.00	QC5		SEP 11 2018
150	Packaging	16 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		SEP 11 2018
160	QC21-SA	16 Ea	8/31/18	8/31/18	0.00	0.00	QC21		SEP 12 2018

Part Op 100 - 1-Cut as per Dwg D3016

Descriptions: 130 - Form D3016-13 as per Dwg D3016

150 - Identify and bag with light oil (Vactra oil #2), then *****STOCK IN LARGE FAB***** LOCATION WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.049	4130 Sheet .049	3.8880 sf (.243 ea)	90-Start up Operation	F124283

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NS.049	4	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	4.000Inches $\pm$ 0.010	4.010 3.990		
2	Bracket	2.983Inches $\pm$ 0.010	2.993 2.973		
3	Bracket	2.401Inches $\pm$ 0.010	2.411 2.391		
4	Bracket	2.250Inches $\pm$ 0.010	2.260 2.240		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐															
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																															
Description Work Order Deviation			Disposition																																
Dart Aerospace Ltd. 1270 Aberdeen Street Covington, OH 44117 TEL: 1 513 632-5200 Email: sales@dartaero.com www.dartaero.com DART AEROSPACE Container No: S103110 Part: D3016 - 13 Job No: 182045 Serial No/Batch: S103110 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/16/18					Completed By																														
					Lead hand / Supervisor Approval Verification																														
					QC / QA Coordinator Approval																														
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